

Biosolids Management

Description

Wastewater is received at the inlet works, and then distributed to two anaerobic ponds, then four aerated ponds (Ponds A, B, C and D, shown in Figure 1). Ponds A, B, C and D have Aquamats installed. Sludge produced in the anaerobic and aerated ponds is currently stored in the ponds themselves. Historic sludge is also held on-site in the sludge storage pond (Figure 2). The term biosolids generally refers to sludge that has received some form of treatment/dewatering.

The sludge is removed from the ponds every 10 – 20 years. The next removal will be required approximately 5 – 10 years from now, if current operation were to continue. As of a survey undertaken in 2013, Ponds A, B, C and D were only at 5 – 11% of their capacity, while the sludge pond was at 75% capacity.



Figure 1: Raglan WWTP overview



Figure 2: Raglan WWTP sludge storage lagoon

The existing sludge onsite (in the ponds) must be managed/removed if the ponds are to be converted into an alternate treatment process. This involves dredging of the ponds, for which the aquamats must be temporarily removed.

Management options for dealing with any biosolids generated by the new treatment process must also be assessed.

Implementing a new treatment system could produce a large volume of biosolids for disposal relative to the option of retaining the ponds. While the ponds have intermittent removal of sludge (every 10-20 years), the other treatment options produce biosolids for daily/weekly disposal. However, the sludge from the ponds is more difficult to reuse, and hence are more likely to go to landfill. This is due to quality control, as the sludge from the ponds often contains rags and plastics. The other treatment options propose more opportunities for biosolids reuse.

Beneficial reuse of biosolids is the preferential management option for existing biosolids and biosolids produced from the new treatment process. An example of beneficial reuse is the application of biosolids to land, providing nutrients to support plant growth.

| Management Option | Description | Image |
|--|--|---|
| Existing biosolids | | |
| Removal and dewatering of biosolids onsite – geotextile bags | Removal of biosolids (via dredging of the ponds) on site, followed by storage in geotextile bags, if the site has sufficient area. The biosolids will then be removed to landfill or beneficially reused if possible. The geotextile bags (pictured) are constructed from high strength, permeable geotextiles, thus retaining the biosolids as water is decanted. |  |
| Removal and dewatering of biosolids onsite – mobile dewatering equipment | Removal of biosolids (via dredging of the ponds) onsite, followed by dewatering of biosolids using conventional mobile dewatering equipment. The dewatered biosolids will then be removed to landfill or beneficially reused if possible. Conventional mobile dewatering is a containerised system (pictured), which has a filter insert. |  |
| Removal and dewatering of biosolids onsite – rotary drum vacuum filter | Removal of biosolids (via dredging of the ponds) onsite, followed by dewatering of biosolids using a rotary vacuum drum filter (RVDF). The dewatered biosolids will then be removed to landfill or beneficially reused if possible. The Alar Engineering Corporation RVDF is pictured. |  |
| Treatment | | |
| Anaerobic digestion | Anaerobic digestion of the sludge produces biogas which is combusted to generate energy/heat. This option is only economic if there is a use for the heat produced. | |
| Addition of primary treatment post screening | Capture primary biosolids and mix with secondary biosolids from the new process. This will reduce the volume of biosolids produced and produce heat/energy. However, this option has a high cost associated with it. | |
| Produced biosolids from new treatment process | | |

| Management Option | Description | Image |
|----------------------------|---|-------|
| Disposal in ponds | Return biosolids produced in the new treatment processes to the ponds. Limited by capacity, additional nutrient load. | |
| Dewatering | Dewatering of the biosolids as part of the new process, followed by removal to landfill or beneficial reuse if possible. | |
| Reuse opportunities | | |
| Monofill of existing ponds | Filling of the ponds with the dewatered biosolids, thus using the biosolids as a fill material for landscape restoration. | |
| Composting | Co-compost the biosolids with food waste and green waste at Xtreme Zero Waste in Raglan, in the horizontal composting unit. This could only be completed with biosolids produced from new treatment processes only. However, there may be potential to mix in pond biosolids as a filler. | |
| Vermi-composting | Transport of biosolids to MyNoke vermi-composting facility in Tokoroa. A source of wood waste would be required for this option. | |
| Land disposal | Disposal of dewatered biosolids on nearby forested land. | |

Options Assessment Criteria

| Criteria | Issue/Topic | Description/Explanation |
|-----------------------------------|--|--|
| Public Health | Microbiological quality of treated wastewater | Risk of public exposure to waterborne pathogens through: <ul style="list-style-type: none"> - Direct contact with the conveyance or treatment process - Direct contact with the receiving environment, for example through contact recreation - Indirect exposure, through food gathering (such as shellfish, fish, watercress, etc) and groundwater use. |
| | Health effects from irrigation | Risk of public exposure to pathogens from irrigation. |
| | Treated wastewater re-use | Risk of contamination from treated water for non-potable re-use. |
| Environment | Water quality | Potential effects on freshwater (surface and ground) and coastal/marine receiving environments |
| | Aquatic ecology | Potential effects on aquatic ecosystems |
| | Terrestrial ecology | Potential effects on terrestrial ecosystems and soils |
| | Coastal environment and resources | Potential effects on significant coastal and marine areas, existing harbour and coastal processes, and physical footprint within the harbour and coastal marine area. |
| Cultural | Mauri | Potential effects on mauri of land, water and air |
| | Kai moana | Potential effects on kai moana and the kaitiaki management of customary fishing |
| | Cultural values | Potential effects on the relationship of Maori and their culture and traditions with their ancestral lands, water, sites, waahi tapu and other taonga |
| | Health and Wellbeing | Potential effects on the ability of the land, sea and air to support wairua in order to maintain health and wellbeing for Maori |
| Social and community | Amenity value and aesthetics | Potential effects on the natural and built environment (e.g. visual, odour, noise) |
| | Urban development | Extent to which the option enables residential and commercial development within the projected timeframe |
| | Recreation | Extent to which the project enhances or detracts from local recreational activities and opportunities |
| | Food gathering | Extent to which the project enhances or detracts from people's ability to collect food within the area |
| | Access to the coast | Extent to which an option effects access to the coastal marine area. |
| | Re-use potential of option | Extent that treatment by-products can be utilised beneficially now and into the future (i.e. irrigation/nutrients for food production) |
| Sustainability | Carbon footprint | Potential embodied and operational carbon footprint |
| Constructability | Geology, soil, groundwater conditions | Option suited to local environmental conditions |
| | Land availability, accessibility | Adequate and secure land must be available for the required infrastructure, timescales that fit within project timing |
| | Existing infrastructure | Potential to maximise use of existing infrastructure that has a valuable remaining economic life, e.g. power supply, treatment plants, pumps, conveyance pipes and existing sites. |
| Technology | Reliable, proven and robust technology | To be sustainable, an option should be based on proven technology and have adequate redundancy (spare operational capacity to provide back-up in case of failure) |
| | Adaptable and flexible | Due to the uncertainty associated with future growth, a feasible option must be able to adapt to changing conditions such as increased flows and loads, discharge quality requirements, input requirements, and energy availability. |
| | Able to be staged | The extent to which an option could be staged (e.g. through modularised components). |
| | Operational and engineering resilience | The option must be sufficiently resilient to natural hazards and operational failure. |
| Financial Implications | Capital cost | Is the cost of the project appropriate for the project area and the population served? |
| | Operating and maintenance cost | Can the capital infrastructure be maintained and operated in a cost-effective manner? |
| | Whole of life cost | How do the whole of life costs of the various options compare? |
| | Financial risk | Is the option affordable even if growth does not occur as predicted? |
| Opportunities and Benefits | Opportunity for resource recovery | The provision of beneficial reuse of treated wastewater. (i.e. with emphasis on food production) The potential for beneficial reuse of biosolids. (i.e. with emphasis on food production) |
| | Consistency of the option with National Policy Statements (NPS) | Includes consistency with the New Zealand National Coastal Policy Statement (NZCPS), National Policy Statement for Freshwater Management (NPS-FM) and any other relevant NPS |
| Statutory Considerations | Consistency of the option with any other relevant legislation outside of the Resource Management Act | Includes consistency with the Reserves Act, and any other relevant Act |

Options Assessment

Biosolids management options are assessed based on the above criteria in the following table.

| Key: Red – Largely fails to meet the criteria, Amber - Marginally meets the criteria, Green - Meets criteria well | | | | | | | | | | | | |
|---|--|-----------------------------------|--|--|------------------------|---|---------------------------------|---|---|-----------------------------------|---|------------------------------|
| Management Option | Public Health | Environment | Cultural | Social & Community | Sustainability | Constructability | Technology | Financial Implications | Opportunities and Benefits | Statutory Considerations | Comments | Carry forward to short list? |
| Existing Biosolids | | | | | | | | | | | | |
| Removal and dewatering of biosolids onsite – geotextile bags | N/A – no discharge to environment ¹ | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Unlikely to have adverse amenity and aesthetic effects | Low energy option | Further work required to determine whether geotextile bags can be accommodated on-site. | Reliable and proven technology. | Low cost dewatering option. Majority of cost associated with disposal to a licensed disposal facility. | Low quality biosolids anticipated. Likely to be required to go to a licensed disposal facility. | N/A – no discharge to environment | Potential to be used on-site dependent on land areas available. | YES |
| Removal and dewatering of biosolids onsite – mobile dewatering equipment | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with | Unlikely to have adverse amenity and aesthetic effects | Moderate energy option | Mobile dewatering equipment likely to be accommodated on-site. | Reliable and proven technology. | Moderate cost dewatering option. Majority of cost associated with disposal to a licensed disposal facility. | Low quality biosolids anticipated. Likely to be required to go to a licensed disposal facility. | N/A – no discharge to environment | Well proven technology employed around NZ. | YES |

¹ This assessment does not cover off-site discharges related to third party facilities e.g. licensed landfills or composting facilities.

| Key: Red – Largely fails to meet the criteria, Amber - Marginally meets the criteria, Green - Meets criteria well | | | | | | | | | | | | |
|---|-----------------------------------|-----------------------------------|--|---|---|--|---|---|---|-----------------------------------|--|------------------------------|
| Management Option | Public Health | Environment | Cultural | Social & Community | Sustainability | Constructability | Technology | Financial Implications | Opportunities and Benefits | Statutory Considerations | Comments | Carry forward to short list? |
| | | | hapū ethics. Any option with elevated risk wouldn't be supported. | | | | | | | | | |
| Removal and dewatering of biosolids onsite – rotary drum vacuum filter | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Unlikely to have adverse amenity and aesthetic effects | Moderate energy option | Rotary drum filter equipment likely to be accommodated on-site. | Technology trialled by Watercare – full time operator input required. | Moderate cost dewatering option. Majority of cost associated with disposal to a licensed disposal facility. | Low quality biosolids anticipated. Likely to be required to go to a licensed disposal facility. | N/A – no discharge to environment | Technology requires full time operator input on ongoing basis. | No |
| Treatment | | | | | | | | | | | | |
| Anaerobic digestion | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. | Potential for adverse odour effects from the process – requires further assessment. | Anaerobic digestion of the sludge produces biogas which is combusted to generate energy/heat. This option is only economic if there is a use for the heat produced. | Needs to accompany a sludge producing liquid stream treatment process. Further site investigations required. | Reliable and proven technology. | High CAPEX option compared to other options. | Biosolids likely to be suitable for beneficial reuse. | N/A – no discharge to environment | Scale of Raglan WWTP too small for economic gains to be made from energy/heat. | No |

| Key: Red – Largely fails to meet the criteria, Amber - Marginally meets the criteria, Green - Meets criteria well | | | | | | | | | | | | |
|---|-----------------------------------|-----------------------------------|--|---|---|--|---------------------------------|---|---|-----------------------------------|--|------------------------------|
| Management Option | Public Health | Environment | Cultural | Social & Community | Sustainability | Constructability | Technology | Financial Implications | Opportunities and Benefits | Statutory Considerations | Comments | Carry forward to short list? |
| | | | Any option with elevated risk wouldn't be supported. | | | | | | | | | |
| Addition of primary treatment post screening | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Potential for adverse odour effects from the process – requires further assessment. | Capture primary biosolids and mix with secondary biosolids from the new process. This will reduce the volume of biosolids produced and produce heat/energy. | Needs to accompany a sludge producing liquid stream treatment process. Further site investigations required. | Reliable and proven technology. | High CAPEX option compared to other options. | Biosolids likely to be suitable for beneficial reuse. | N/A – no discharge to environment | Scale of Raglan WWTP likely to be too small for this technology. | No |
| Produced biosolids from new treatment process | | | | | | | | | | | | |
| Disposal in ponds | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option | Unlikely to have adverse effects. | Low energy option, however, biosolids will accumulate in ponds and require subsequent removal. | No new infrastructure required. | Reliable and proven technology. | Low CAPEX cost option, however OPEX cost is deferred to later date. | Low quality biosolids anticipated (as new biosolids will mix with old sludge in the pond). Likely to be required to go to a licensed disposal facility. | N/A – no discharge to environment | All options could form part of the long-term sludge/biosolids management options for the site. | YES |

| Key: Red – Largely fails to meet the criteria, Amber - Marginally meets the criteria, Green - Meets criteria well | | | | | | | | | | | | |
|---|-----------------------------------|-----------------------------------|--|---|---|---|--|---------------------------------------|--|-----------------------------------|--|------------------------------|
| Management Option | Public Health | Environment | Cultural | Social & Community | Sustainability | Constructability | Technology | Financial Implications | Opportunities and Benefits | Statutory Considerations | Comments | Carry forward to short list? |
| | | | with elevated risk wouldn't be supported. | | | | | | | | | |
| Dewatering | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Unlikely to have adverse effects. | Moderate embodied and operational carbon. | Dewatering equipment likely to be accommodated on-site. Further site investigations required. | Reliable and proven technology (depending on technology chosen). | Moderate OPEX cost option. | Biosolids likely to be suitable for beneficial reuse. | N/A – no discharge to environment | | YES |
| Reuse opportunities | | | | | | | | | | | | |
| Monofill of existing ponds | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated | Potential for adverse odour effects from the process – requires further assessment. | Low embodied and operational carbon. | Option only possible if existing ponds are not required as part of a wider option. Further work required to determine this. | Reliable and proven technology. | Relatively low CAPEX and OPEX option. | Biosolids will not be available for beneficial reuse unless removed from monofill at a later date. | N/A – no discharge to environment | All options could form part of the long-term sludge/biosolids management options for the site. | YES |

| Key: Red – Largely fails to meet the criteria, Amber - Marginally meets the criteria, Green - Meets criteria well | | | | | | | | | | | | |
|---|-----------------------------------|-----------------------------------|--|---|--------------------------------------|-----------------------------------|--|---------------------------------------|---|-----------------------------------|----------|------------------------------|
| Management Option | Public Health | Environment | Cultural | Social & Community | Sustainability | Constructability | Technology | Financial Implications | Opportunities and Benefits | Statutory Considerations | Comments | Carry forward to short list? |
| | | | risk wouldn't be supported. | | | | | | | | | |
| Composting | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Potential for adverse odour effects from the process – requires further assessment. | Low embodied and operational carbon. | N/A – off-site facility required. | Largely unproven in New Zealand. Some historic facilities that have now closed (e.g. Rotorua). | Relatively low CAPEX and OPEX option. | Results in the beneficial reuse of biosolids. | N/A – no discharge to environment | | YES |
| Vermi-composting | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Potential for adverse odour effects from the process – requires further assessment. | Low embodied and operational carbon. | N/A – off-site facility required. | Reliable and proven technology. Sites located in the North Island. | Relatively low CAPEX and OPEX option. | Results in the beneficial reuse of biosolids. | N/A – no discharge to environment | | YES |

| Key: Red – Largely fails to meet the criteria, Amber - Marginally meets the criteria, Green - Meets criteria well | | | | | | | | | | | | |
|---|-----------------------------------|-----------------------------------|--|---|--------------------------------------|-----------------------------------|---|---------------------------------------|---|-----------------------------------|----------|------------------------------|
| Management Option | Public Health | Environment | Cultural | Social & Community | Sustainability | Constructability | Technology | Financial Implications | Opportunities and Benefits | Statutory Considerations | Comments | Carry forward to short list? |
| Land disposal | N/A – no discharge to environment | N/A – no discharge to environment | Hapū have reiterated opposition to marine options and support for re-use options. Avoidance of adverse public health and environmental effects obviously aligns with hapū ethics. Any option with elevated risk wouldn't be supported. | Potential for adverse odour effects from the process – requires further assessment. | Low embodied and operational carbon. | N/A – off-site facility required. | Not widely adopted in New Zealand, relatively unproven because of this. | Relatively low CAPEX and OPEX option. | Results in the beneficial reuse of biosolids. | N/A – no discharge to environment | | YES |